

## SPECIFICATIONS

### SECTION 10530 – STANDING SEAM AWNINGS and CANOPIES

#### Part 1 – General

##### 1.01– Related Documents:

- A. Drawings and general provisions of the contract, including General and Special Conditions, apply to the work of this section.

##### 1.02– Description of Work:

- A. The extent of awning work is indicated on drawings and by provisions of this section.

##### 1.03– Submittals:

- A. Shop Drawings: Submit shop drawings for components and application conditions of awning units which are not fully dimensioned or detailed in product data. Provide sections and details at connections.
- B. Samples: Submit color charts showing range of colors.

##### 1.04– Quality Assurance:

- A. General: Provide awning units, which are complete assemblies, produced by one manufacturer/fabricator.
- B. All structural framework elements are single source responsibility of fabricator.
- C. Fabricator’s Qualifications: Where indicated units require custom fabrication, provide units fabricated by shop which is skilled, and with a minimum of five (5) years of experience in similar work. Where units cannot be fully shop-fabricated, complete fabrication work at project site.

##### 1.05– Warranty:

- A. Exposed roof panel finish shall be warranted by the panel manufacturer for a minimum of 20 years. Labor to replace defective roof panel shall be warranted for 1 year. Aluminum frame shall be warranted for 10 years. Installation shall be warranted against defective material and workmanship for a period of 1 year by awning manufacturer.

#### Part 2 – Products

##### 2.01 – Acceptable Manufacturers:

- A. **Parasol Awnings, LLC**  
4834 Hickory Hill Road  
Memphis, Tennessee 38141  
Phone (901) 368-4477  
Fax (901) 368-1798  
[www.parasolawnings.com](http://www.parasolawnings.com)

- B. Equivalent systems by other manufacturers will be approved for substitution by addendum if the following conditions are met:
- 1) Other manufacturers must have submitted requested information and have been qualified to bid no less than 10 days prior to bid closing date.
  - 2) Manufacturer must submit complete company literature and information to the architect for review.
  - 3) Manufacturer must submit complete proposed canopy system details, including sizes and strength values of all members to be used.

**2.02 – Materials:**

- A. Roof Panel supplier:
- 1) Tennison Brothers Inc., Memphis, TN 800-247-4621
  - 2) MBCI Metal Roof and Wall Systems, Hernando, MS 662-429-4009
- B. Ferrous Metals:
- 1) Steel plates, shapes and bars: ASTM A36.
- C. Non-Ferrous Metals:
- 1) All frames to be made with 1” x 1” x .0625 and/or 1” x 2” x .0625 square 6063-T5 aluminum extrusion mill finish.

**2.03 – Fabrication General:**

- A. Shop Assembly: Pre-assemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.
- B. Awning Framework: Use materials of size and thickness as required to produce strength and durability in finished product for use intended. Work to dimensions indicated or accepted on shop drawings. Use type of materials indicated or specified for various components of work.
- 1) Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges. Maintain cross-section tubing. Crimped ends, fitting and tee connections are not acceptable.
  - 2) Junctions bearing major stress shall receive no less than 3 welds per joint.
  - 3) Welding process to be mig wire welded with argon gas and 4043 alloy aluminum welding wire.
  - 4) Rafter spacing shall be no more than 60” on center.
  - 5) Drop and projection arms shall be no more than 72” on center.

**Part 3 –Execution**

**3 -01 – Installation**

- A. General: Install awning units in manner indicated to comply with manufacturer’s instructions. Position units level, plumb, secure at proper height and location relative to adjoining window units, openings and other related work. Secure anchor units with proper clips, brackets, and anchorages, suited to type of mounting indicated.